



### PART NUMBERS

308589	1 5-Gallon Pail (Cream)
308590	1 50-Gallon Drum (Cream)

### TECHNICAL DATA

Color	Cream (wet or dry)
Consistency	Low-viscosity liquid
Base	Synthetic latex
Solvent	Water
Weight per Gallon	8.7 lbs (+/- 0.2)
Solids Content	45% (+/-2%)
Viscosity	15,000–17,000 cps
Coverage	Up to 650 sq ft/gal (sprayed)
Initial Tack Time	2 minutes (3 mils @ RT)
Dry Time (to touch)	20 minutes (3 mils @ RT)
Service Temperature	-20°F to 200°F
Surface Burning	Flame spread 0 Smoke developed 5 (When tested in accordance with ASTM E84)
Water Resistance	Good
Mildew Resistance	Mold and mildew resistant
VOC	70 g/l (less water)
Packaging	5-gal pails, 50-gal drum
Freeze/Thaw Stability	Passed 5 cycles

### SPECIFICATION/STANDARDS COMPLIANCE

Property	Method	Results
Duct Thermal Insulation	ASTM C916	Pass
VOC Limitation	SCAQMD Rule 1168	Pass

Speed-Tack is a fast-tack, water-based insulation adhesive engineered for fast-tacking spray applications. Speed-Tack's tack time rivals that of solvent-based adhesives. It offers exceptional strength, low viscosity, great coverage and low suspended solids.

### APPLICATION

Temperature	35°F to 110°F (1.7°C to 44°C)
Method	Speed-Tack may be brush- or roller-applied to secure insulation to the substrate. Apply according to SMACNA specifications and local codes.
Preparation	Surface must be dry and free of dirt, oil and grease.
Clean Up	UN-TACK™ solvent or mineral spirits (Use safe handling practices)

### STORAGE

Temperature	45°F to 110°F (7.2°C to 44°C)
Shelf Life	One year (unopened)
Flammability	Non-flammable

### PRECAUTIONS

Inspect all winter shipments upon arrival. Apply when temperatures will not fall below freezing. Do not apply this product in weather-exposed areas or where temperatures will exceed 160°F. Keep out of the reach of children. Review Material Safety Data Sheet for safety information prior to use.

**For Industrial Professional Use Only.**