



**June 19, 2014**

**New Multi-Matic TDC/TDF Corners**

**To: Carlisle HVAC Products Sales Representatives**

Carlisle HVAC is excited to release the new Multi-Matic TDC and TDF Corners. The corners were designed to be utilized for both automatic corner machines and manual installations. The previous 12 part numbers for C and F corners have been replaced by the following 4 items:

Part Number	Description
322704	Corner Multi-Matic C (250 pcs/case)
322705	Corner Multi-Matic C Bulk (4,000 pcs/drum)
322706	Corner Multi-Matic F (250 pcs/case)
322707	Corner Multi-Matic F Bulk (4,000 pcs/drum)

The new corners provide a number of features and benefits, including:

- Snap tightly into the duct flange
- Flanged on both sides of the connector to provide structure and rigidity
- Embossed corner to ensure high clamping force across the entire corner
- Embossed on each leg of the connector to give additional strength and rigidity
- Stackable design allows for easy transfer and use in almost any corner machine, eliminating jams in automatic corner machines
- Designed so the installer can either bolt the corners together with a carriage bolt or use the predrilled holes for #10 sheet metal screws
- In bolting application, design requires only one wrench for assembly
- Predrilled screw holes ensure that corners are aligned
- Each corner clearly marked “C” or “F”
- Manufactured in the North America
- No supply delays or exorbitant shipping costs

This will be a rolling change as we deplete inventories on the previous 12 part numbers. We minimized stock in anticipation of this change to ensure that the transition will be efficient. Accompanying this letter is the updated Technical Data Sheet for the new corners. In addition, sample packs of each corner have been shipped to all sales representatives – sample packs include 12 of each corner. These sample packs shipped from Wylie, TX on June 10, 2014. A product announcement will be sent to the field within the next two weeks. We are also designing advertisements for the new corners and will share those details with you once finalized.

For additional information, please contact Frank Forrest at 972.429.4972 or Frank.Forrest@CarlisleHVAC.com.